. Basell Polyolefine GmbH

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We claim:

1. A process for the racemoselective preparation of silicon-bridged dialkyl-ansa-metallocenes of the formula (I)

MIRI2X,

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which comprises reacting a ligand starting compound of the formula (II)

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R³ Si [p M²]** (II)

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with a transition metal dialkyl compound of the formula (III)

 $M^1X_xR^1_2D_y$ (III),

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where

- M¹ is an element of group 4, 5 or 6 of the Periodic Table of the Elements,
- R¹ are identical C₁-C₂₀-alkyl or C₇-C₄₀-arylalkyl radicals,
 - X are identical or different halogens,
 - R² are identical or different C₁-C₄₀ radicals,

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- R³ are identical or different C₁-C₄₀ radicals,
- is a divalent C₁-C₄₀ group which together with the cyclopentadienyl ring forms a further saturated or unsaturated ring system which has a ring size of from 5 to 12 atoms, where T may contain the heteroatoms Si, Ge, N, P, O or S in the ring system fused onto the cyclopentadienyl ring,
 - M² is Li, Na, K, MgCl, MgBr, Mgl, Mg or Ca,
- D is an uncharged Lewis base ligand,
 - x is equal to the oxidation number of M¹ minus 2,
- 15 v is from 0 to 2

and

p is 1 in the case of doubly positively charged metal ions or 2 in the case of singly positively charged metal ions or metal ion fragments,

wherein the racemoselectivity = (proportion of rac – proportion of meso)/(proportion of rac + proportion of meso) is greater than zero.

25 2. A process as claimed in claim 1, wherein

is a 1,3-butadiene-1,4-diyl group which may be unsubstituted or be substituted by from 1 to 4 radicals R⁴, where the two 1,3-butadiene-1,4-diyl groups may be different,

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R⁴ are identical or different C₁-C₂₀ radicals,

M¹ is titanium, zirconium or hafnium,

35 R¹ are identical C₁-C₅-alkyl or C₇-C₂₀-arylalkyl radicals,

X is halogen and

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R², R³, M², D, p, x and y are as defined in claim 1.

A process as claimed in claim 1 or 2, wherein the transition metal dialkyl compound of the formula (III) is produced at above –30°C by combining a compound M¹X_{x+2} with from 2 to 2.5 equivalents of a compound R¹M³ in the presence of a ligand compound D, where

M³ is Li⁺, Na⁺, K⁺, MgCl⁺, MgBr⁺, Mgl⁺, ½ [Mg⁺⁺] or ½ [Zn⁺⁺], and

the other variables are as defined in claim 1 or 2.

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- 4. A process as claimed in claim 1 or 2, wherein the ligand starting compound of the formula (II) or (V) is combined with the transition metal dialkyl compound of the formula (III) at above -30°C.
- 15 5. A process as claimed in claim 4, wherein the reaction mixture is maintained at from 30°C to 150°C for a period of at least 10 minutes after the reaction components have been combined.
- 6. A process as claimed in any of claims 1 to 5, wherein the reaction is carried out in an organic solvent or solvent mixture which comprises at least 10% by volume of an ether.
 - 7. The use of a transition metal dialkyl compound of the formula (III) for the racemoselective preparation of silicon-bridged dialkyl-ansa-metallocenes of the formula (I).

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